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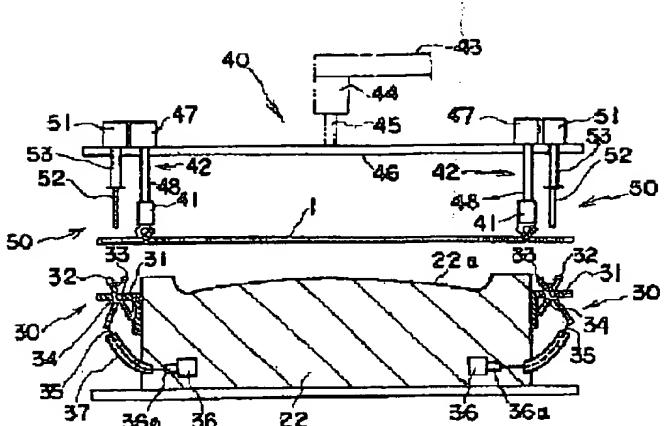
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**TITLE : MOLDING EQUIPMENT OF
LAMINATED MOLDED MATERIAL**



ABSTRACT : PROBLEM TO BE SOLVED: To reduce a rise in material cost by making a skin material and a raw sheet as small as possible and, moreover, to prevent occurrence of a crease or the like in the skin material after molding.

SOLUTION: A skin material 1 is clamped and held by fixed clamping pieces 32 and movable clamping pieces 33 of a clamping means 30 which intersect each other in crossing in the shape of a letter X practically so that they open upward. On the other hand, the movable clamps 33 are connected to cylinder devices 36 through the intermediary of flexible wires 35 so that they can swing.

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